

# **"KAMBERCORE"**

## **FLUSH DOORS**

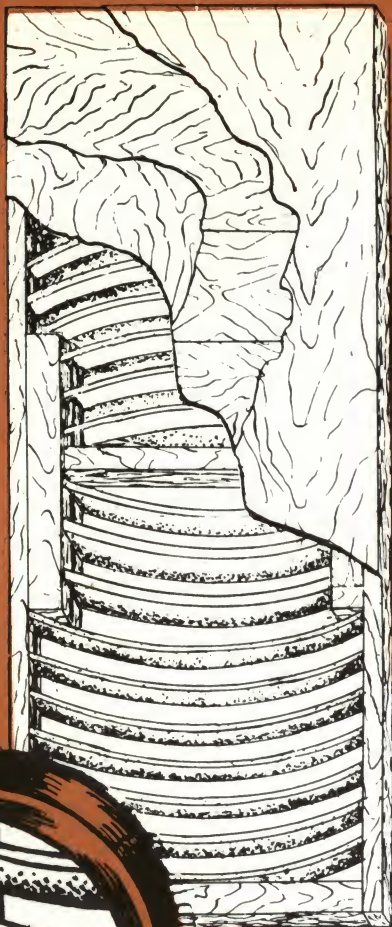
**"For the *FINEST* Door, say KAMBERCORE!"**





# KAMBERCORE FLU

The aircraft industry pioneered the stressed-skin hollow-core principle! We added inert fibre-board ribs that do not react to varied weather conditions! Prestressing the ribs in a cambered position achieves stability and eliminates rib show-thru! This is the "KAMBERCORE" theory and the key to doors that "LAY FLAT and STAY FLAT!"



*"It's the*

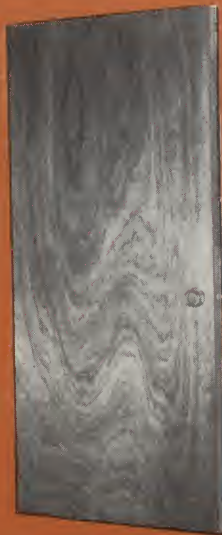
**BEAUTY**—Flawless faces of wood grains from domestic as well as imported sources assure the home owner the utmost in beautiful dramatic grains to harmonize with any decorative planning.

**PLUS**—Rigid engineering attention to core construction details guarantees the home owner a door that will lay-flat and stay-flat, fit flush, have greater resistance to impact, and stay in alignment while adding the luxury of soft dramatic wood grains to the interior decor.

**FEATURES**—Exclusive "KAMBERCORE" gives the door inherent strength, economical, light weight, and trouble-free performance coupled with a wide selection of wood grains from domestic forests as well as from the far flung corners of the globe for lasting beauty and long-lived customer satisfaction.



RIBBON MAHOGANY



ROTARY MAHOGANY



ASH



BIRCH



# USH DOORS with BEAUTY "PLUS" Features

## *Core that Makes the Door*

**FACES**—Carefully inspected for highest quality and ordered from the finest domestic and overseas mills. Moisture content and face quality inspected against rigid standards.

**CORE**—White Fir from Western forests, kiln dried and inspected for moisture content, caliper, and grade to rigid requirements.

Rails —  $2\frac{7}{8}$ " Stiles —  $1\frac{3}{8}$ " (vented full length)

Lock Blocks— $5"$  x  $20"$  both sides  $1\frac{3}{8}"$   
 $7"$  x  $20"$  both sides  $1\frac{3}{4}"$

**RIBS**— $\frac{3}{8}"$  Rigid industrial fibreboard (White Fir on special order only). Fibreboard ribs cambered into pre-stressed position in the frame and passed through glue spreaded as integral part of frame. **Rib spacing 3" on center.**

**ADHESIVE**—Water resistant adhesives are mixed and spread by automatic equipment, and are constantly checked for mix consistency, and amount of spread by our company and glue manufacturers' engineers.

**CONSTRUCTION**—Wood parts are precision fabricated, placed in automatic positioning jigs, and power-stapled with specially designed air staplers and high strength steel staples carefully countersunk and positioned out of the way for trimming and fitting. All frame and rib members are carefully positioned to close tolerances to allow perfect registry of pressure in the pressing operation, assuring uniform pressure on each door.

**TRIMMING**—Doors are automatically trimmed on our own specially designed equipment utilizing the finest high-speed carboloy saws and knives; faces are sanded and edges dressed for final excellence.

PREFIT SERVICE AVAILABLE

— Bevelling — Boring — Dapping

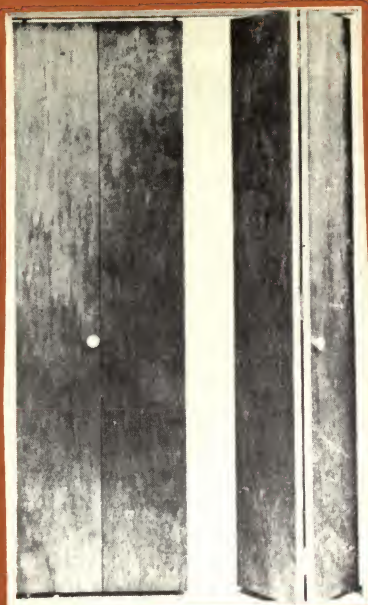


Solid core doors are available in all species. Cores are double surfaced, edge glued close-tolerance White Fir assembled with care to assure highest quality.

KAMBERCORE doors are available in satiny wood finishes such as RIBBON and ROTARY MAHOGANY, ASH, BIRCH, SHINA, BEECH, WALNUT, OAK, and in Hardboard, Primed Hardboard, Masonite Dorlux, or Primed Masonite Dorlux. All standard stock sizes are available in a permanent 10-15000 door inventory. Standard sizes up to and including 4' x 8'; other sizes on request.

**SUGGESTED ON THE JOB HANDLING** — Upon arrival on the job, lay flat on at least three stickers, keep flat until hung. Keep doors under cover, do not store in wet or freshly plastered buildings, and seal faces and all edges with high quality wood sealer. In the case of Harboard or Masonite faces, seal with heavily pigmented penetrating wood sealer. Trim equally both sides and top and bottom if necessary. Maximum trim 1" from top and bottom } trim both sides equally.  
5/16" from each side }





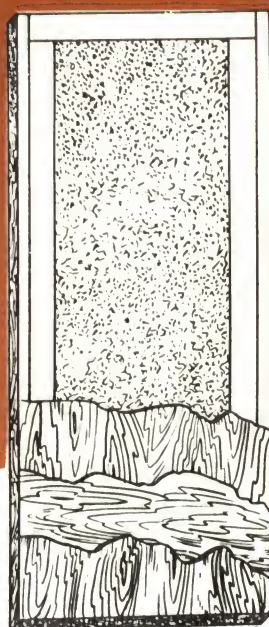
## Feather-Fold<sup>®</sup> FLUSH UNITS

Now available in all species with all hardware attached. No track guides on the floor, unique positioning for the bottom of the center doors. Smooth noiseless nylon bearing surfaces. For all standard openings with "KAMBERCORE" quality throughout. This is the latest innovation for wardrobes, utility areas, and dividers. Make all of these opening "working-walls" with "Feather-Fold" flush units.

<sup>®</sup> Registered Trademark

## MIN-A-CORE SOLID CORE EXTERIOR DOOR

The most modern development in exterior doors is the new MIN-A-CORE, available in Selected Birch, Ash, Luan, Shina, Oak, etc. A solid one-piece slab, the MIN-A-CORE is Fire-resistant, Sound-proof, Waterproof, completely Inert and virtually Warp-Free! It has superb full length inner style and Lock-block width, and is lighter weight, easier hanging and easier swinging. Available at low mill price with lower freight cost that greatly reduces Your Net Cost!



## PERRY INTERNATIONAL CORPORATION

733 HINDRY AVE. • INGLEWOOD 1, CALIF.  
OR 8-8991 8-7151 TWX INGL 4124U

distributed by

## SPECIFY "KAMBERCORE" Flush Doors by PERRY INTERNATIONAL Inglewood, California

Member: Southern California Door Institute  
National Association of Manufacturers  
Wholesale Only . . . . . Union Made  
DOORS CONFORM TO ALL COMMERCIAL STANDARDS



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